# The Manderstam Group has over 60 years' experience in 90 countries

## In

# **Process and Industrial Development** in the Food and Chemicals Industries

# INTERNATIONAL CONCERNS GOVERNMENTS, NATIONAL AGENCIES AND INDUSTRY EMPLOY US BECAUSE:

As independent consultants we identity ourselves unreservedly with the clients interests.

Our approach is professional scientific and unbiased.

Projects are dealt with by a team of competent engineers, technologists and economists.

We are investment conscious and can project the anticipated economics of an enterprise.

We place at the client's disposal the accumulated experience of over 60 years.

The client benefits by our know-how and knowledge of local conditions in more than 90 countries.

We keep ourselves informed of the latest developments and techniques and this knowledge is used exclusively in the interest of the client.

## **Clients**

The following is a representative list of organisations for whom we have carried out work:

## **International Organisations**

Asian Development Bank Commonwealth Fund for Technical Cooperation International Bank of Reconstruction and Development (The World Bark) International Finance Corporation United Nations United Nations Industrial Development Organisation (UNIDO)

#### Abu Dhabi

Government of Abu-Dhabi

## Algeria

Department d'Etudes Industrielles et Technologiques, Algiers

## Angola

Permanent Commission for Industrial Development Companhia Industrial e Comercial de Angola

## **Arab Republic of Egypt**

Government of the Arab Republic of Egypt Al Nasr Company for Sugar and Pulp Industry Andrew Crookston & Co Ltd. Bank Misr Egyptian Salt and Soda Co. Ltd. Kafr el Zayt Cotton Co. The Egyptian Cotton General Organisation

## **Argentina**

Alejandro Sonfanti S.A. Compania Argentina de Pesca F.I.F.A.C.O.

## **Bangladesh**

Government of the Peoples Republic of Bangladesh - Planning Commission

#### **Belgium**

Cockerill-Ougree. Providence et Esperance-Longdoz S.A. L'Intercommunale du Brabant Wallon (I.B.W.)

#### Brunei

Government of Brunei

#### Canada

Arctic Canada Gas Transmission Company Provincial Engineering Ltd Victory Mills Ltd

## **Cyprus**

Government of Cyprus

## **Ethiopia**

**Ethiopian Petroleum Share Company** 

#### Ghana

Government of Ghana

#### Greece

Ministry of Co-ordination Centre of Planning and Economic Research The Phillipou Group

#### India

Assam Pulp Mills Ltd. Nagarjuna Fertilizers Ltd.

#### **Indonesia**

Ministry of Agriculture Ministry of Industries National Indonesian Oil and Gas Co. PERTAMINA P.T. Krakatau Steel Corporation

#### Iran

Ali-Dad and Abolbashar Farmanfarmaian Ministry of Agriculture and Natural Resources

#### Iraq

Vegetable Oil Extraction Co. S.A

## **Ireland**

National Institute for Physical Planning and Construction Research

#### Jordan

Government of Jordan

## Kenya

East African Industrial Management Board

#### Lebanon

Lebanon Chemical Co.

## **Maghreb Countries**

Centre d'Etudes Industrielles du Maghreb

#### Morocco

Ministry of Finance Maroc Chimie S.A.

#### **Netherlands**

Middle East Industrial Development Project Corporation S.A.

## Nicaragua

**Ultramar Banking Corporation** 

## Nigeria

The Federal Government

## **Portugal**

Companhia Uniao Fabril Gremio dos Industriais de Oleos Vegetais

## **Singapore**

Hong Thye Tea Ltd

## **Spain**

Compenia Auxiliar para el Comercio y la Industria

#### Sri Lanka

Government of Sri Lanka

## **Switzerland**

L. De Roll, S.A.

#### Sudan

National planning Commission El Sheikh Mustafa El Amin and Sons Ltd

## **Thailand**

Royal Government of Thailand

#### **Tunisia**

Société Nationale Tunisienne de Cellulose

## **Turkey**

Koruma Tarim Llaclari A.S.

## Uganda

Government of Uganda

## **United Kingdom**

Foreign and Commonwealth Office: Overseas Development

Administration

Scottish Office

The Crown Agents for Overseas Governments and Administrations

Albright and Wilson Ltd

Borax Consolidated Ltd

British Industrial Sand Ltd

Brown & Polson Ltd

Clyde Oil Extraction Co. Ltd

Cove and Kilcreggan Burgh Council

English Electric Computer Ltd

High Polymer and Petro-Chemical Engineering Ltd

Merseyside County Council

National Coal Board

Nutrex Ltd

Nypro (UK) Ltd

Renfrew Borough Council

Shankland/Cox Partnership

Says Foods Ltd

Stanton Stanley Ltd. (Stewarts & Lloyds)

Staveley Chemical Ltd

**Teesside County Borough Council** 

Willmslow Urban District Council

## Vietnam

Ministry of Economy

## Yugoslavia

FENI-Skopje

Organsko Hemijska Industrija

## **Project Experience**

The following is a representative list of the type of studies and industrial projects which we have carried out. in alphabetical order of country.

#### Abu Dhabi

Market surveys and feasibility study for the production of asbestos sheets and pipes

## Algeria

Development of vegetable oils and fats industry

## Angola

Studies for the establishment of a large industrial complex

## **Arab Republic of Egypt**

Manufacture of electrolytic caustic soda and chlorine

Manufacture of hydrochloric acid

Manufacture of bleaching powder

Processing of copper ore

Manufacture of furfural

Manufacture of sulphuric acid

Manufacture of carbonate of soda and caustic soda from natural lake waters

Solvent extraction of cotton seed

Hydrogenation of oils and fats

Manufacture of margarine and shortening

Manufacture of soap

Manufacture of pulp for paper manufacture

Manufacture of pesticides

Utilisation of power from the Aswan High Dam for the manufacture of:

- Iron and steel
- Phosphorus and phosphoric acid
- Dicalcium phosphate and triple superphosphate
- Sodium polyphosphates
- Caustic soda and chlorine
- Ferro-silicon
- Ferro-manganese
- Silicon carbide
- Nitrogenous fertilizers
- Aluminium

Design of new cotton ginneries

The modernisation of the cotton ginning industry

## **Argentina**

Production of fish meal and fish oil

Production of groundnut and sunflower seed oils and their conversion into a wide range of products

Hydrogenation of various paint oils

Manufacture of margarine and shortening

Floating fish factory and utilisation of whale meat

Manufacture of linoleum

## **Bangladesh**

Study to establish the potential for the utilisation of natural gas resources

## **Belgium**

Marketing of steel products

Establishment of a municipal solid waste and sludge incineration plant

#### **Brunei**

Manufacture of fertilizers based on the utilisation of natural gas

#### Canada

Manufacture of sulphuric acid

Solvent extraction of linseed

Storage, handling and flaking of sulphur

Manufacture of urea and ammonium sulphate

The conversion of natural gas to easily transportable liquid fuels

## **Cyprus**

National industrial opportunity survey

## **Ethiopia**

Evaluation of refinery performance

Development of the petroleum refining industry

Evaluation of national distribution network

## Ghana

Manufacture of nitrogenous fertilizers based on electrolytic production of hydrogen

#### Greece

Survey of petroleum refining, petrochemical, and fertilizer industries and their long term, planning on national scale

Planning and reorganisation of the steel industry

Establishment of a new integrated steel production complex

Survey of the lignite mining industry and a feasibility study for the utilisation of lignite for power generation

Manufacture of pulp and paper

Production of cottonseed oil and by products

Market survey of plastics with special reference to PVC and of a range of sodium and chlorine based chemicals

#### India

Production of cellulose from cotton linters Pulp and paper manufacture Establishment of a fertilizer complex

#### Indonesia

Rehabilitation and expansion of the salt industry

Feasibility study on the development of fertilizer and petrochemical industries from hydrocarbon gases

Study of the handling and shipping of liquid ammonia

Production of nitrogen fertilizers

Detailed feasibility study on the production of a range of petrochemicals from refinery gases in Sumatra

Design and construction of a floating fertilizer complex

Market investigation for polypropylene and propylene based fibres

Design and construction of field gas collection and compression pipeline system

Design of LPG storage and handling facilities

Financial and technical management of design. procurement. erection and start-up of polypropylene plant for resin and fibre outlets

Design, erection and commissioning of de-ethaniser and of propane/propylene splitter

Design and construction of sulphur removal plant

Development and rehabilitation of the steel industry

Establishment of an integrated steel mill

Survey of small holder agriculture and study of the development of export oriented agro-industries

Power generation with waste boat recovery using gas turbines

#### Iran

Establishment of caustic soda and chlorine production Development of a pesticide complex

## Iraq

Manufacture of synthetic detergents
Solvent extraction for vegetable oil seeds
Hydrogenation of oils and fats
Production of margarine. shortening and vegetable ghee
Soap manufacture
Manufacture of starch

#### **Ireland**

Utilisation of peat as a source of power and for production of nitrogen fertilizers

Manufacture of bone meal, glue, gelatine. neatsfoot oil, bone grease, etc.

Tanning of hides and skins

Study for the development of a petroleum refinery

## Italy

Development of a petrochemical complex in Sardinia

#### Jamaica

Study for the development of an export oriented petroleum refinery

#### Jordan

Recovery of potash and allied products from the Dead Sea Production of phosphatic fertilizers

#### Kenya

Hydrogenation of oils and fats Manufacture of margarine and shortening Production of pesticides

#### Lebanon

Manufacture of sulphuric acid and phosphatic fertilizers

## Libya

Appraisal of an industrial investment in Libya

## **Maghreb Countries**

Development of chemical industry based on marine and rock salt resources

## **Mauritius**

Manufacture of soap and detergents

#### Morocco

Manufacture of furfural Production of animal feedstuffs Processing of pyrrhotite cinders

#### **Netherlands**

Manufacture of glycerine

## Nicaragua

Regional study for the production of petrochemicals

## Nigeria

Processing of vegetable oil seeds - review of related economic problems in Northern Nigeria

Production of nitrogen and phosphatic fertilizers

Production of pesticides

Pulp and paper production in East Central State

## **Portugal**

Manufacture of crude lubricating and dehydrated castor oils

Manufacture of ricinates

Production of coconut oil and lauryl alcohol

Manufacture of synthetic detergents

Review of the vegetable oil seeds industry and recommendations for its reorganisation on a national scale

Solvent extraction and refining of groundnut oil Production of sulphur dioxide

## **Singapore**

Production of monosodium glutamate and alcohol

#### **Spain**

Solvent extraction plant

Manufacture of ammonium sulphate using "off-gas" and fuel oil

## Sri Lanka

Manufacture of electrolytic caustic soda and chlorine

Manufacture of sulphuric acid and oleum

Manufacture of ammonium sulphate and compound fertilizers

Production of a range of vegetable oils and animal feeding stuffs

Manufacture of phosphatic fertilizers

Production and marketing of fatty acids, fatty alcohols, glycerine, detergents, alkyd resins, and edible fats

#### Sudan

Development of food processing industries Development of wood processing industries Expansion of vegetable oil processing facilities

#### **Switzerland**

Design of chemical plant

#### **Thailand**

Development of export oriented industries based on agricultural and mineral resources

#### **Tunisia**

Pulp and paper manufacture

## **Turkey**

Manufacture of detergents

Production of crude and edible vegetable oils from cotton seed, sunflower seed, tobacco seed, and manufacture of compounded fats

Manufacture of compound fertilizers

Production and marketing fertilizers

Production and marketing of chlorine and of its derivatives, handling and distribution of liquid chlorine

Production of pesticides

#### **Uganda**

Industrial development survey

## **United Kingdom**

Manufacture of lecithin

Production of alcohol from maize

Processing of soya beans for their conversion into protein-containing and other materials

Fat splitting and recovery of glycerine

Generation of hydrogen and low pressure hydrogenation

Production of gluten and reinforcement of broad

Production of starch

Production of petrochemicals from naphtha

Production of caustic soda, chlorine and of their derivatives

Production of toluene and xylene sodium sulphonates

Production of sulphuric acid and oleum

Production of aromatic hydrocarbons based on crude BTX feedstocks

Production of hydrogen by steam reforming of naphtha

Production of caprolactam grade cyclohexane

Production of vinyl chloride and PVC

Production of ammonia, Urea, ammonium nitrate, potassium nitrate, chlorine, vinyl chloride and PVC in an integrated complex

Investigation into the causes of explosion and fire at a petrochemical complex

Advice on process design of natural gas liquefaction plants

## **United Kingdom (cont.)**

Study on pollution impacts of a new steal making and other industrial complex on an industrial axes in the North East England

Establishment of a base-line of pollution in an industrial area in Scotland

Determination of the impact on the environment in several areas in Scotland by construction of oil production platforms

Advice on pollution impact of a chemical plant

Advice on re-organisation of design and engineering services

#### Vietnam

Development of fertilizer production

## Yugoslavia

Production of ferronickel Environmental impact of proposed refinery